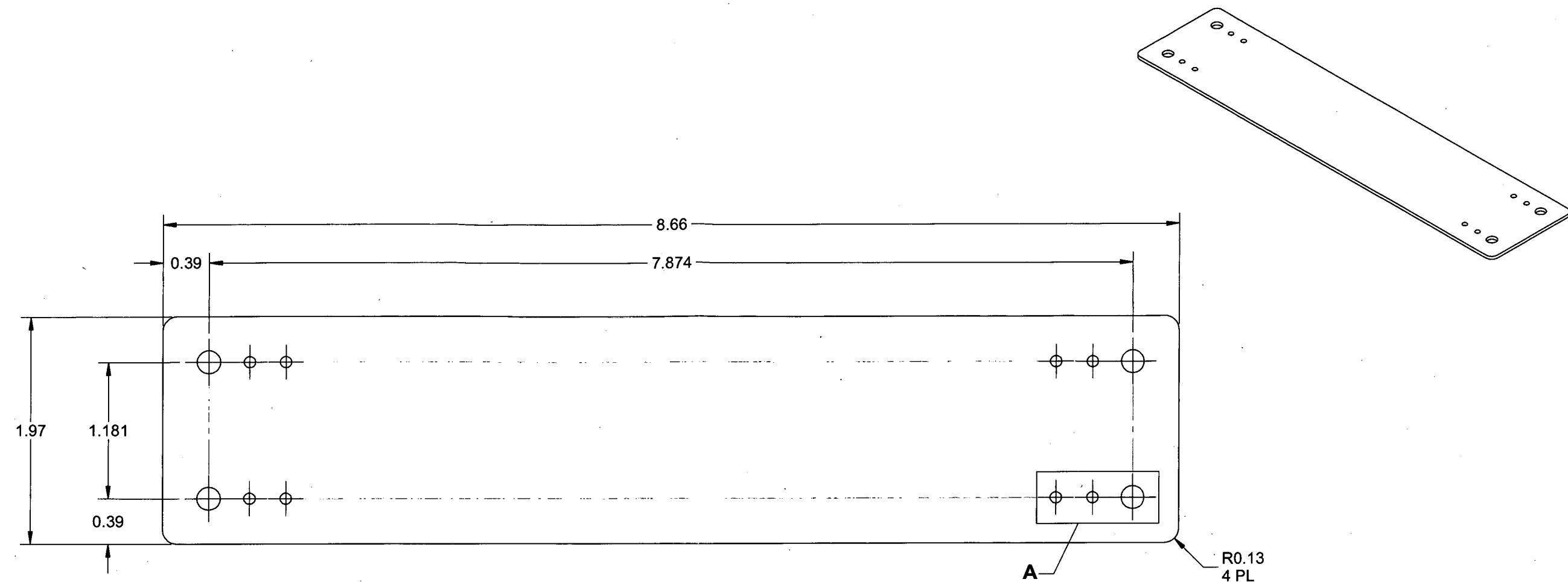
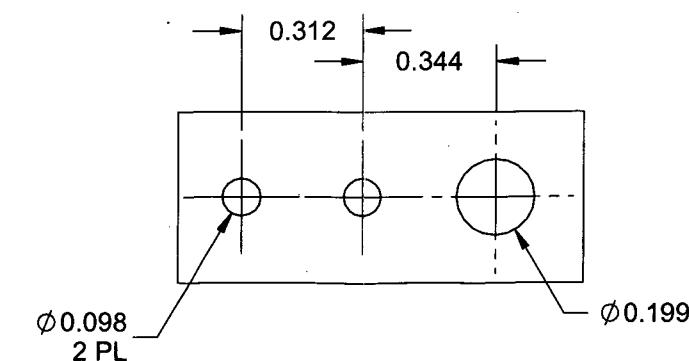


8 7 6 5 4 3 2 1



D5420-1 DOUBLER PLATE



DETAIL A  
NUTPLATE HOLE PATTERN 4 PL  
SCALE 2X

A

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK  
QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M6061T6S
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
PRIME PER DART QSI 005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.10 lbs

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D

C

C

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B

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APPROVED

RELEASED  
2016-04-20  
ECN 16-564

APPROVED

A	NEW ISSUE	AJS	16.04.07
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML	DRAWING NO.	
MFG. APPR.	DD	REV. A	
APPROVED	WM	D5420	SHEET 1 OF 1
DE APPR.	DS	TITLE	SCALE
DATE	16.04.07	DOUBLER PLATE	NTS

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